**TeGal Plasmaline Model 421** 

Oxygen Plasma Asher Operations Manual



## **Operations Procedure**

- 1. Enable system in CORAL
- 2. Press the "AC-ON" button
  - a. Allow system to warm up for ~ 3-5 minutes



- 3. To Vent the system the "Start Stop" button light Should be OFF
  - a. If light is ON Press "Start Stop"
  - b. If light is OFF Wait for door to pop open
- 4. Open Door and place sample inside
- 5. Close the door and hold door shut
- 6. Start the pump by selecting the "Start Button"
- 7. Press "Start Stop" button to pump down system light should be ON
- 8. Switch the METER knob to "PRES" and allow system to base to < 0.150 Torr



- 9. Select the Channel you wish to use on the MODE knob
  - a. CH 1 or CH 2 may be selected
  - b. Channel will determine which row of lights is illuminated



c. Channel will also determine which flow and power knobs are used



## MAKE SURE YOU KNOW WHICH CHANNEL YOU ARE USING BEFORE YOU PROCEED

10. Adjust the correct channel timer to the desired process time.



- 11. Press the "Gas On" button to start the flow of Oxygen
  - a. Adjusting the "FLOW ADJ" will increase or decrease pressure
  - b. Switching the METER knob to "FLOW" will allow you to monitor flow rate
  - c. Adjust pressure to 0.500 (+/- 0.100) Torr
- 12. Change METER knob to "PWR"

READ Steps 12-17 before proceeding - High Reflected power can cause the RF Generator to Overheat

- 13. Select "RF ON"
- 14. Quickly adjust RF POWER using the PWR ADJ knob to ~100 Watts
- 15. Quickly switch METER knob to "REF" to monitor reflected power
- 16. Quickly adjust the "TUNING" knob to adjust the reflected power to < 10 Watts</li>a. Users should Not have to adjust C1 or C2 Contact Lab Staff
- 17. Change METER knob to "FWD" and increase power to ~200W
- 18. Quickly verify the Reflected power is less than 10W
- 19. Press the "TIMER ON" button to start the timer
- Once Completed the "COMPLETE" Light will turn on
  a. RF, O2 Flow will stop
- 21. Press "START STOP" button to Vent system light should be OFF
- 22. Open Door and remove sample
- 23. Close Door and hold shut
- 24. Press "START STOP" button to pump down chamber light should be ON
  - a. Switch METER knob to "PRES"
  - b. Allow system to pump down to base pressure (< 0.150 Torr)
- 25. Press "AC ON" button to power system off
- 26. Turn Pump OFF by pressing "STOP" button on pump control
- 27. Disable System In CORAL

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